



NOTE 1: THERMOSTAT IS ATTACHED WITH TERMINALS TOWARD THE INDICATOR LIGHT. SECURE HEATING ELEMENT WIRE & ITEMS 19 & 26 TO THERMOSTAT TERMINALS WITH (2) 8-32 PAN HD MACHINE SCREWS SUPPLIED BY VENDOR.

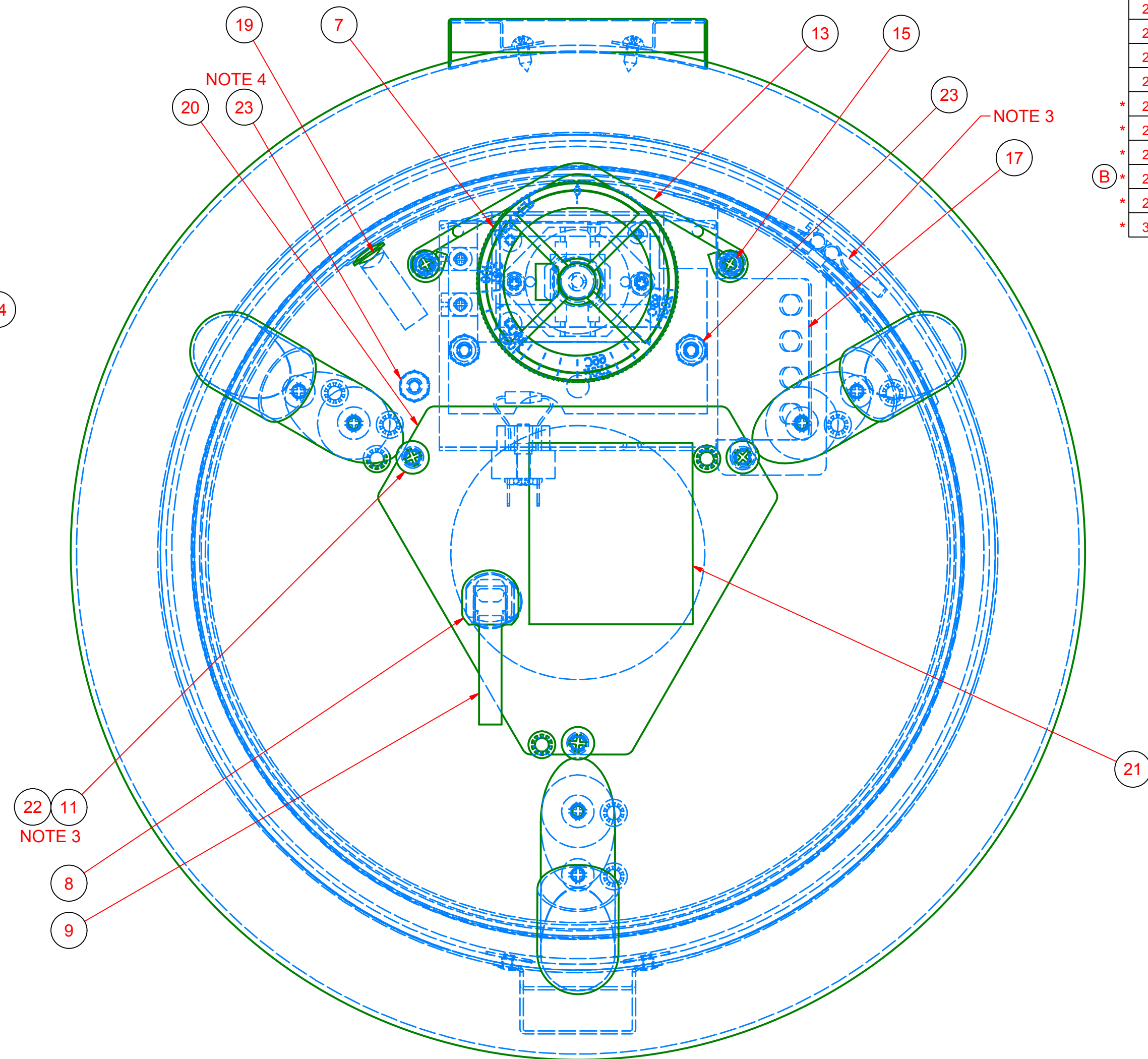
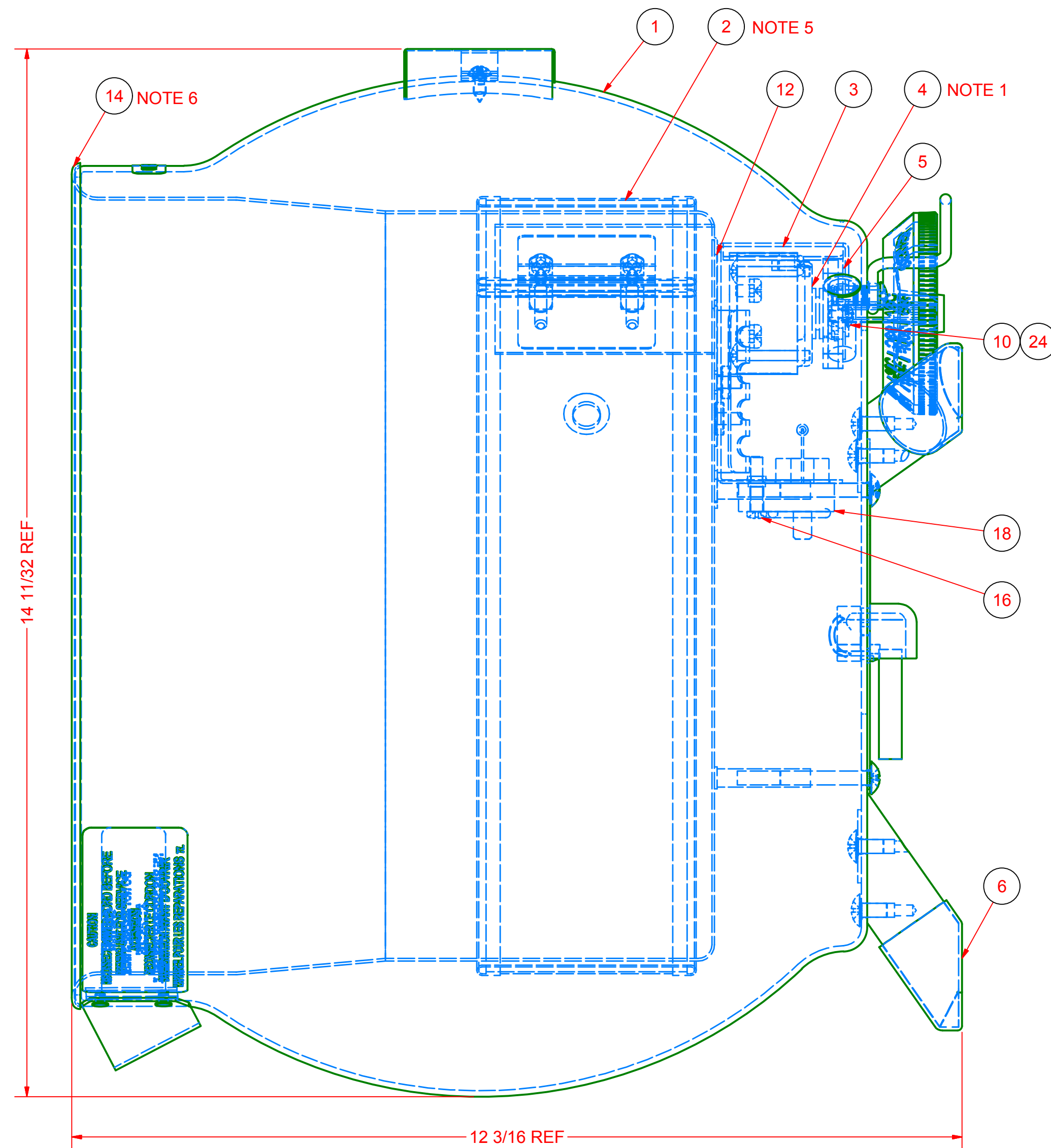
NOTE 2: INSTALL A WIRE TIE WHERE NEEDED TO PREVENT CORD LEADS FROM CONTACTING THE WATER VESSEL.

NOTE 3: TORQUE SCREWS TO 15 in-lb MAXIMUM.

NOTE 4: SECURE CORD GROUND WIRE TO INDICATED STUD.

NOTE 5: HEATING ELEMENT TO BE POSITIONED ABOVE RADIUS OF WATER VESSEL (APPROX .25 FROM BOTTOM). CENTER OF EMBOSS TO BE ALIGNED ALONG CENTER OF STUD. ELEMENT GAP TO BE BETWEEN EMBOSS AND THERMOSTAT AS SHOWN.

NOTE 6: FILL LINES ON WATER VESSEL NOT SHOWN. LOCATION NOT CRITICAL.



BILL OF MATERIALS			
SYM	PART NO.	QTY	PART NAME
E	1 84388	1	KETTLE ASSEMBLY, COPPER
	2 84115	1	ELEMENT, HEATING, 120V 1500W
F	3 84408	1	BRACKET, THERMOSTAT BOX
	4 84017	1	THERMOSTAT, 79C
	5 84004	1	INSULATOR, BOX
G A	6 84409	3	CAP, KETTLE LEG
	7 84301	1	KNOB, THERMOSTAT
	8 11228	1	BUSHING, STRAIN RELIEF, RT ANG, 14/3
	9 11227	1	CORD ASSEMBLY, 14GA
	10 10151	2	LOCKWASHER, #6, INTERNAL
	11 10031	3	SCREW, 10-24 X 1 1/4, PHIL, TRUSS HD
	12 84003	1	INSULATOR, VESSEL
	13 84352	1	GUARD, KNOB
	14 84303	1	VESSEL, WATER ASSEMBLY
	15 10227	2	SCREW, 8-32 X 5/8, PHIL, TRUSS, SEMS
H	16 10018	1	SCREW, 8-32 X 3/4, PHIL, PAN HD
	17 84407	1	BRACKET, THERMOSTAT BULB
	18 04627	1	CUT-OUT, THERMAL, 184C
	19 84384	1	LIGHT, INDICATOR ASSEMBLY
	20 84367	1	PLATE, COVER
	21 80301	1	LABEL, SERIES, ELECTRICAL, 2 1/2"
	22 10153	3	LOCKWASHER, #10, INTERNAL
	23 10123	3	NUT, 8-32 HEX, KEPS
	24 10006	2	SCREW, 6-32 X 1/4, PHIL, TRUSS HD
*	25 11171	1	NUT, WIRE
*	26 11394	1	WIRE ASSY, 16GA, STRD, 250C, 6"
*	27 01840	1	MANUAL, INSTRUCTION
B	28 84405	1	TRAP
*	29 84406	1	TRAP
*	30 84319	1	CARTON, 16 1/8L, 16 1/8W, 16 3/8D

\*-NOT SHOWN

				D 09/21/03	3787	APPD BY		MATERIAL:	
				C 03/12/03	3714	OKD BY		TOLERANCES UNLESS OTHERWISE SPECIFIED	
H	11/15/10	4828	B	12/10/02	3667	DRAWN BY	DCK	FRAC ±1/64 DEC .00±.01 .000±.005 ANG ±1°	
G	12/18/07	4396	A	05/02/02	3598	DATE			Server Products, Inc
F	01/17/06	4087		02/05/01	3484	SCALE	02/05/01		RICHFIELD, WI 53076 USA
E	03/01/04	3853	REV	DATE	ENG CHG #	SCALE	3/4=1		800 558-8722
								PART NAME	SIZE DWG NO
								BASE ONLY KETTLE SERVER-COPPER	D 85750