

## **Product Update Bulletin - For Internal & External Use**

## PISTON & SEAL ASSEMBLY CHANGE - TWO SEPARATE PARTS COMBINED TO ONE

Moving forward, the supplier for the piston in Server's stainless steel pumps will overmold the piston insert and install the seal assembly. This will combine two separate parts into one part number. This is a proactive cost control initiative and will also improve ease of order and replacement for Server's customers.

See below for original part numbers to the new part number:

88599 Piston & 88565 Seal = 100790 Piston & Seal Assembly 82724 Piston & 83003 Seal = 100792 Piston & Seal Assembly 82304 Piston & 83003 Seal = 100793 Piston & Seal Assembly 82076 Piston & 83003 Seal = 83398 Piston & Seal Assembly 88558 Piston & 88565 Seal = 100805 Piston & Seal Assembly 94095 Piston & 83003 Seal = 100804 Piston & Seal Assembly

Due to many print revisions, changes will be done in increments to keep the process moving. Even though the old piston part numbers are obsolete (with one exception), the new piston/seal assembly will still be marked "88599", "82724", "82304", "82076", "88558", and "94045" because changing this would be a costly tool change. The one exception to this, piston 82013 was renamed to 100075 piston and seal assembly but 82013 is still used in pump 82975 with one-piece seal 83005.



Sample Piston & Seal Assembly

