


## QUICK START GUIDE

# Server Stainless Steel Pump

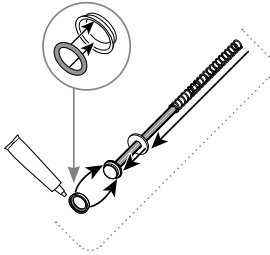
Tips and tricks to help you get started with your new Stainless Steel Pump.

**1** Remove pump from box. Disassemble and wash, rinse, sanitize, and air dry all parts before use.

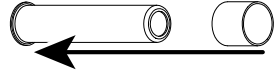
For clean-in-place procedure, scan QR code below and look up the part number of your pump for detailed instructions.



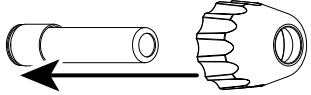
**2** Install O-ring into seal. Install seal onto piston head. Apply food equipment lubricant on outside of seal. Slide washer into position. Slide spring into position.




**3** Add gaging collars if desired. Slide collar(s) onto head tube to reduce portion size.



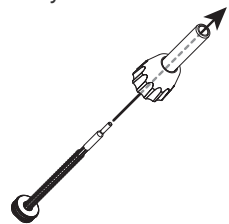
**4** Slide locking collar (wide side down) towards flared end of head tube.



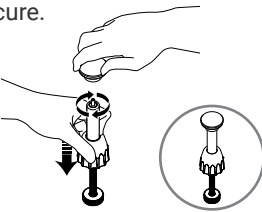
**5** Slide head insert (beveled edge first) into head tube. The end with smaller hole should go first.



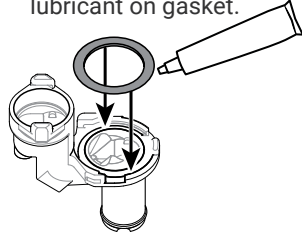
**6** Insert piston assembly into head tube assembly.



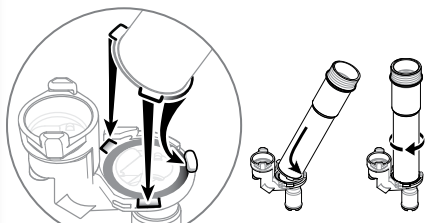
**7** Install knob. Press head tube down to compress spring and expose piston threads. Rotate knob clockwise to secure.



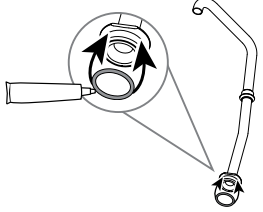
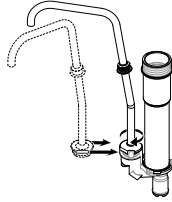
**8** Install gasket into valve body (flat side of gasket face up). Apply food equipment lubricant on gasket.



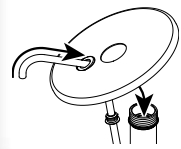

**9** Install cylinder onto valve body.



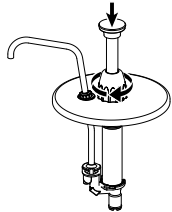
**10** Install O-ring onto discharge tube. Apply food equipment lubricant on O-ring. Install discharge tube onto valve body.

**11** Install lid by sliding smaller lid hole over discharge tube. Align center hole with threads on cylinder. Secure lid with discharge tube nut.

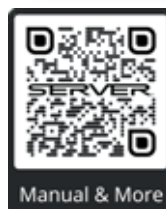



**12** Install plunger assembly into cylinder. Secure with locking collar.



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MODEL  
XXXX  
P/N  
#####

NSF

SERIES  
##X ##X

**2** YEAR  
WARRANTY

REFERENCE YOUR PART NUMBER  
(P/N) LOCATED ON THE LID OR BASE.